



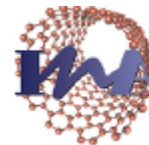
Catalysis, Molecular Separations and Reactor Engineering Group

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Research lines:

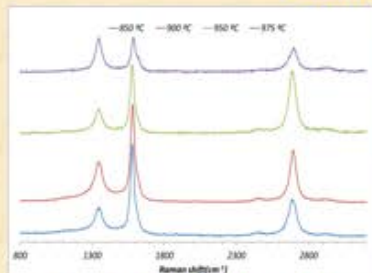
1. Catalytic synthesis of graphene
2. Synthesis and catalytic applications of biomorphic carbon
3. Catalytic decomposition of light HC and biogas: H₂ Production
4. Catalytic reduction of nitrates

<http://www.unizar.es/creg/>

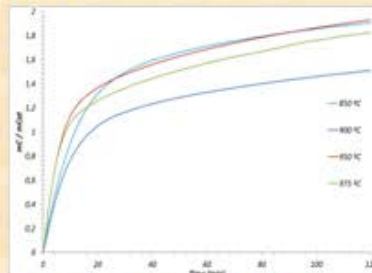
1. Catalytic synthesis of graphene

Influence of the operational conditions

Temperature

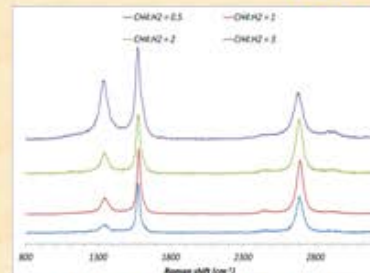


Raman spectra of the graphenic material prepared. Influence of temperature.

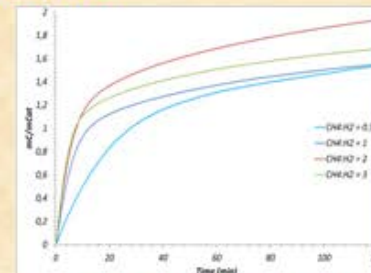


Evolution of graphenic material weight with time. Influence of temperature.

Feed composition



Raman spectra of the graphenic material prepared. Influence of feed composition.



Evolution of graphenic material weight with time. Influence of feed composition.

- ✓ The D ($\sim 1350 \text{ cm}^{-1}$), G ($\sim 1580 \text{ cm}^{-1}$) and 2D ($\sim 2685 \text{ cm}^{-1}$) bands shown in the Raman spectra clearly indicate the formation of graphene and FLG.
- ✓ Graphenic material with the best quality is obtained at 950 °C. At this temperature, the I_{2D}/I_G ratio corresponds to 2-layer graphene [4]. When reaction temperatures are higher the presence of more carbon defects is observed.
- ✓ The evolution of carbon content along time indicates that there is a maximum, at ca. 950 °C, for the graphenic material productivity. This maximum is caused by formation of deactivating carbon (encapsulating) observed at high reaction temperatures.

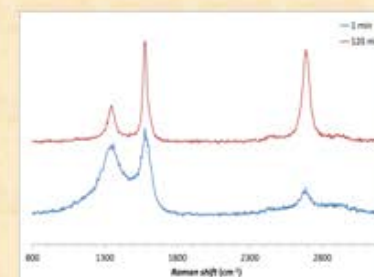
- ✓ The highest quality graphenic material (e.g. 2-3 layer graphene) is formed when the ratio $\text{CH}_4:\text{H}_2$ is 1:2. At elevated methane concentrations (e.g. $\text{CH}_4:\text{H}_2 > 2$), the graphene layers and the amount of carbon defects greatly increase.
- ✓ The evolution of carbon content along time indicates that there is also a maximum for graphenic material production given at $\text{CH}_4:\text{H}_2 = 2$. In this case, elevated concentrations of hydrogen inhibit the main reaction due to the competition with methane for the catalytic active sites.

Influence of reaction time



TEM images of the sample after 1 min (left) and 120 min (right) of CCVD reaction time. $\text{CH}_4:\text{H}_2 = 2:1$, Temp.: 950 °C

- ✓ When reaction time is short ($\sim 1 \text{ min}$), most of the carbon formed is found encapsulating the metal nanoparticles in form of graphite. However, after 120 minutes of reaction, the grown material mostly corresponds to "few layer graphene" [4].
- ✓ TEM images show that, for a short reaction time, the outermost layers of graphite surrounding the nanoparticles are partially exfoliated in unstructured carbonaceous films which, subsequently, may lead to FLG.
- ✓ The amount of FLG increases considerably with reaction time, while the presence of encapsulating graphite decreases.
- ✓ The growth of graphene implies the nucleation of graphite layers surrounding the nanoparticles, and then, the exfoliation of these graphite layers resulting in graphene sheets and FLG [5].



Raman spectra of the graphenic material prepared. Influence of reaction time. $\text{CH}_4:\text{H}_2 = 2:1$, Temp.: 950 °C

2. Synthesis and catalytic applications of biomorphic carbons

Filter paper
previously dried

Vine shoots



Impregnation with catalyst
precursor: e.g. $\text{Pd}(\text{NO}_3)_2$



Drying at 80 °C for 12 h;
2 °C/min

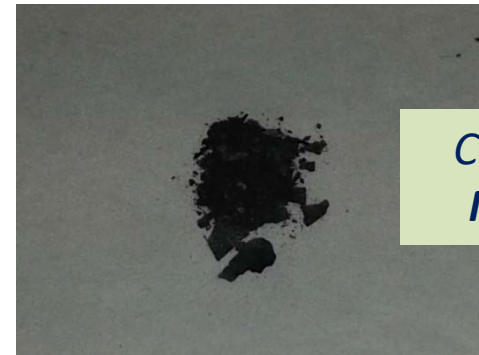
Thermal treatment: Carbonization
at HT (>600 °C) during 30 min;
HR (≈50 °C/min).
600 mL/min (5% H_2 , 95% N_2)



Formatting



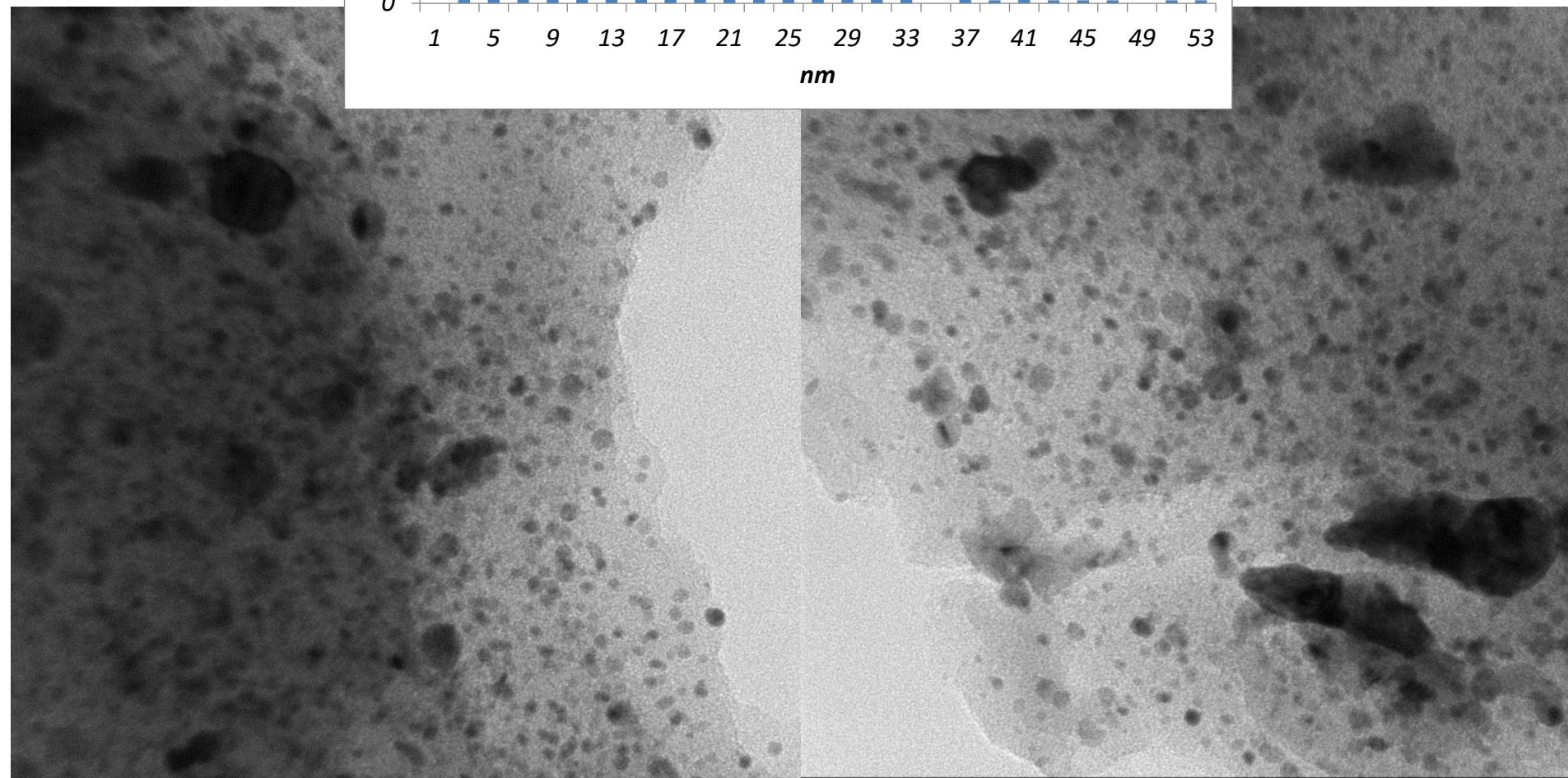
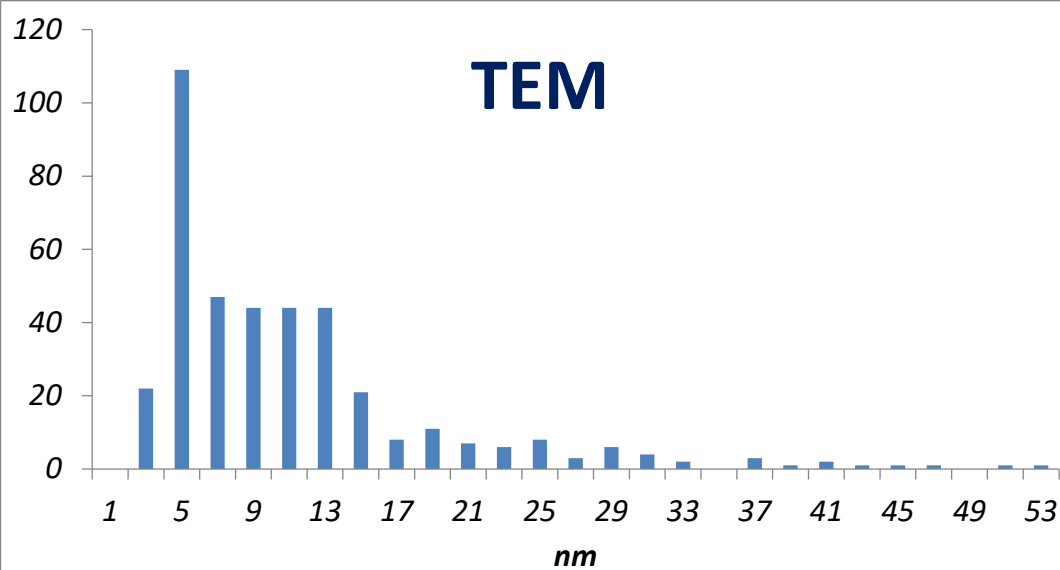
Milling and sizing



Catalyst:
Me/BC

Calcined at 800 °C

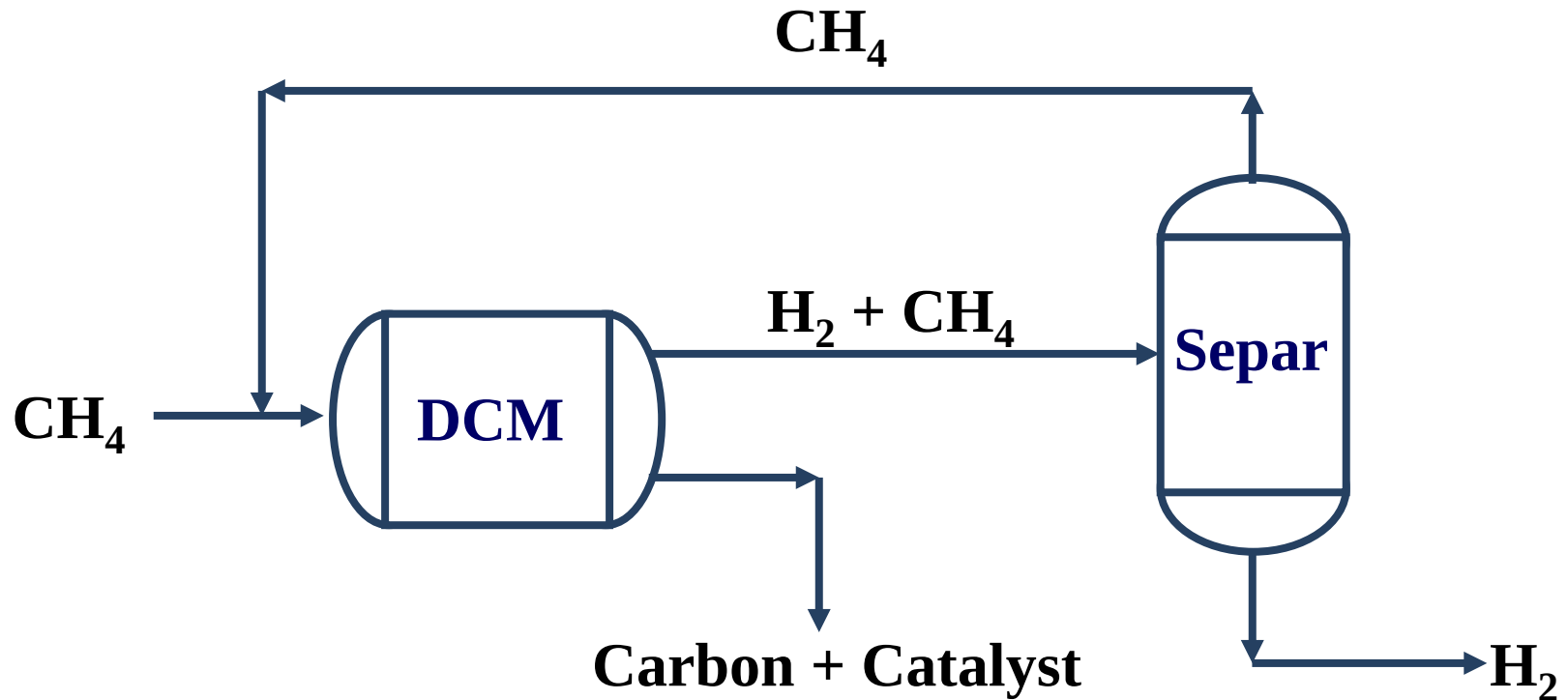
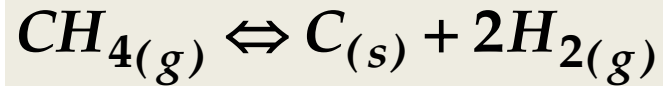
TEM



3. Catalytic decomposition of light HC and biogas: H₂ Production

Production

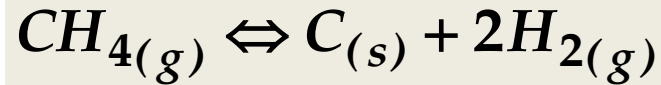
Catalytic Decomposition of Methane



3. Catalytic decomposition of light HC and biogas: H₂ Production

Production

Catalytic Decomposition of Methane

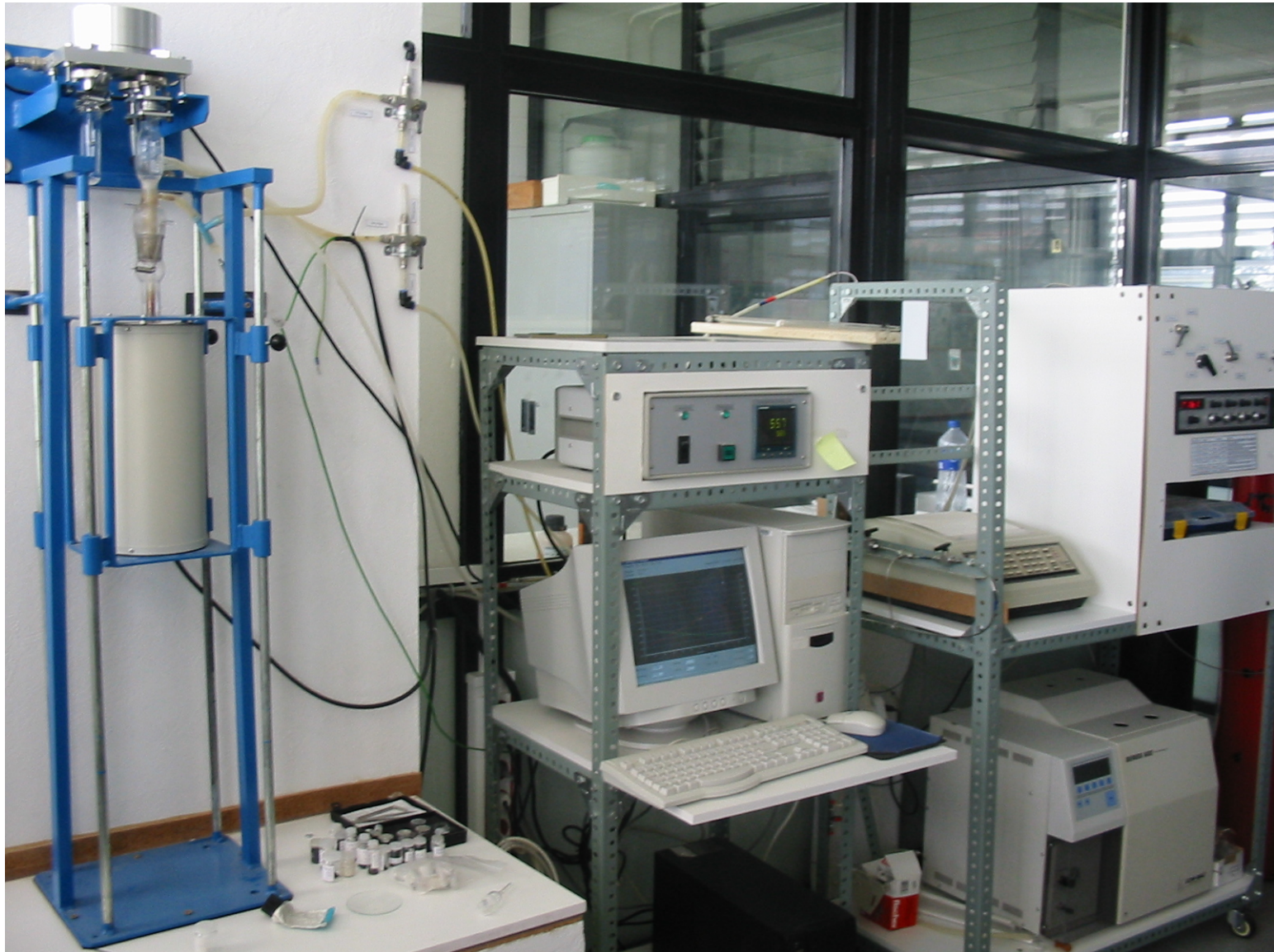


😊 Advantages:

- 😊 Moderate reaction temperatures.
- 😊 Hydrogen production free of CO.
- 😊 Production of nanocarbonaceous materials.

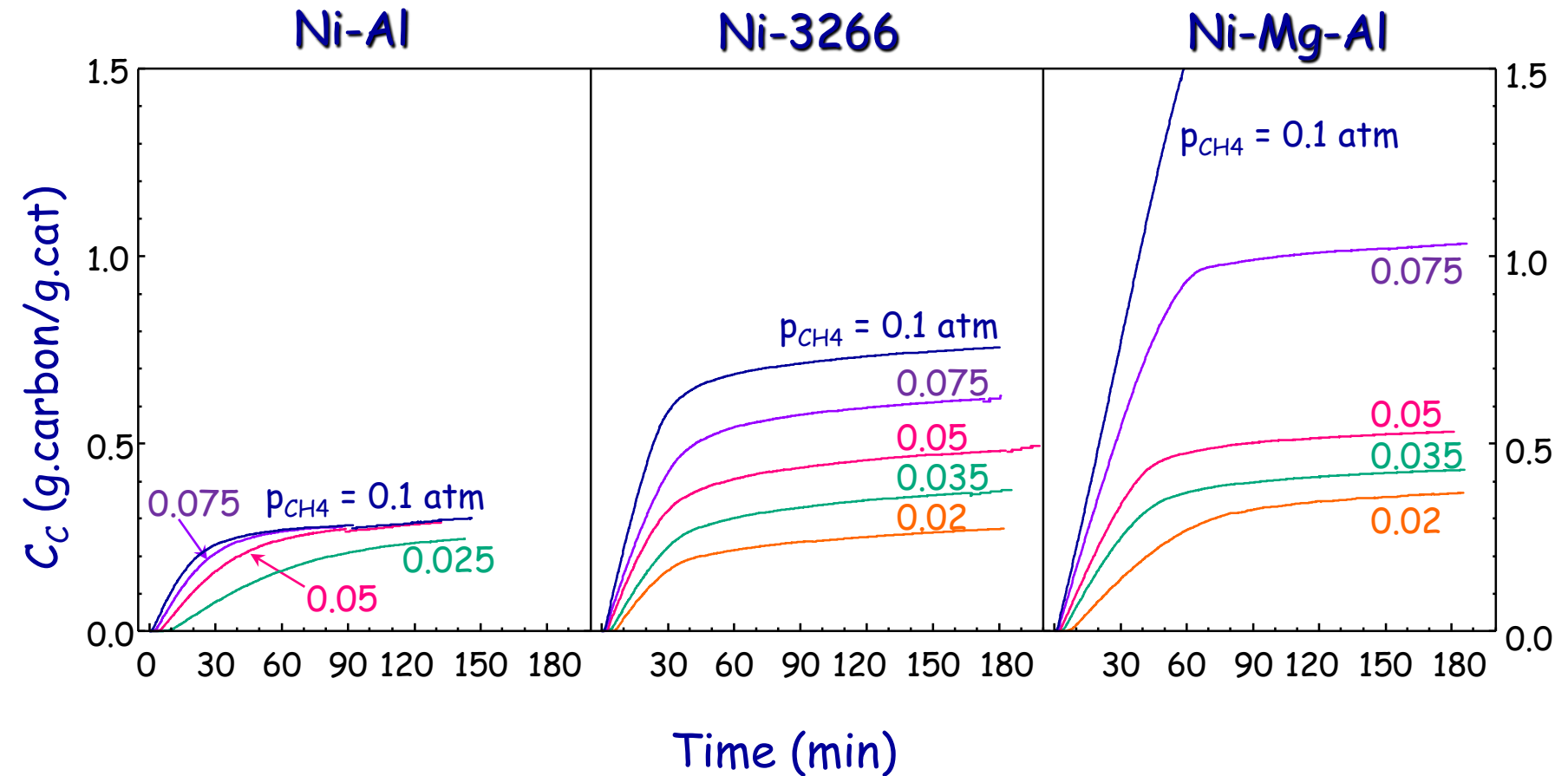
Carbon nanotubes, Graphite, Graphene, etc.

Experimental: Thermobalance

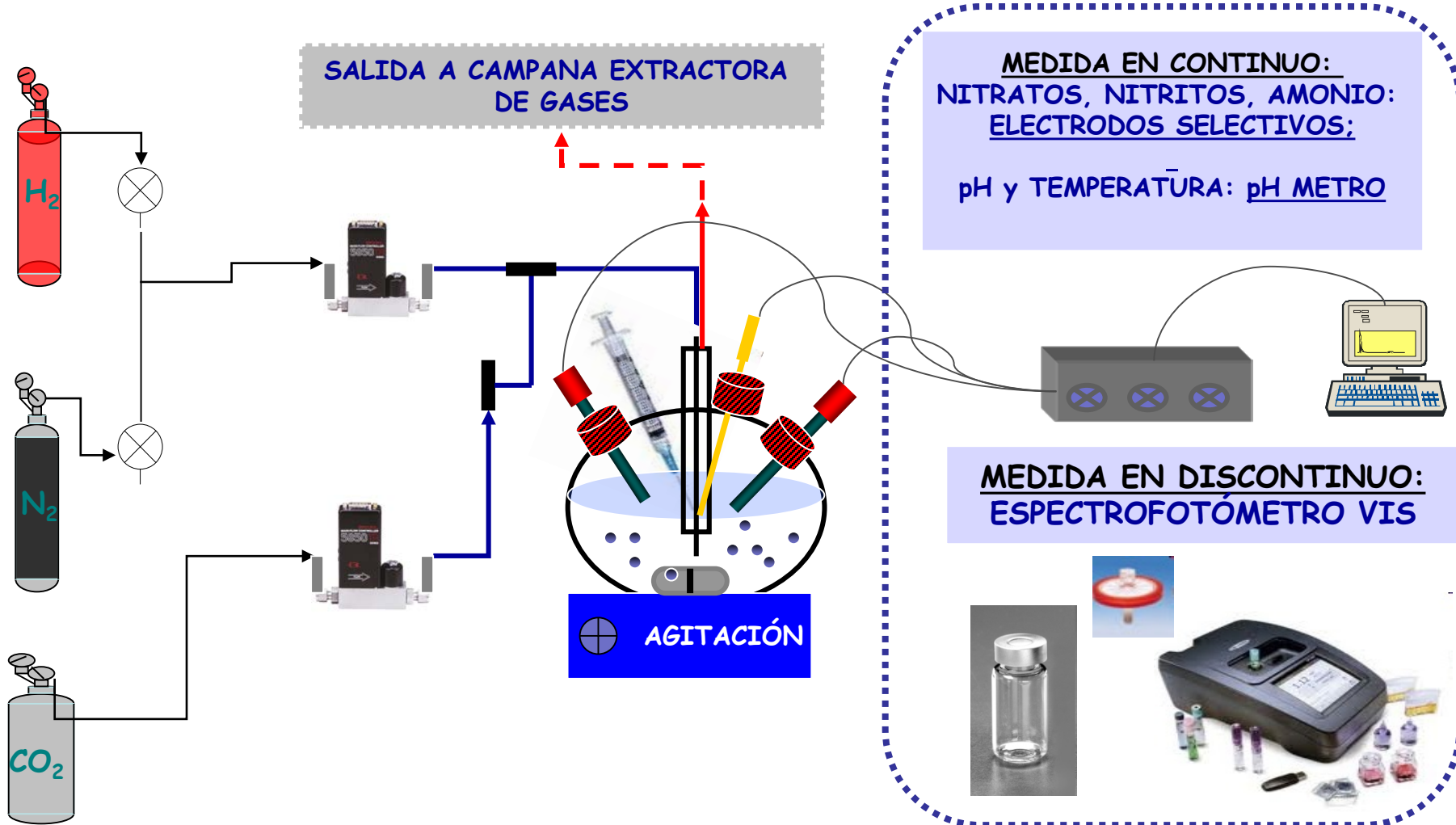


Results

Influence of the Partial Pressure of CH_4

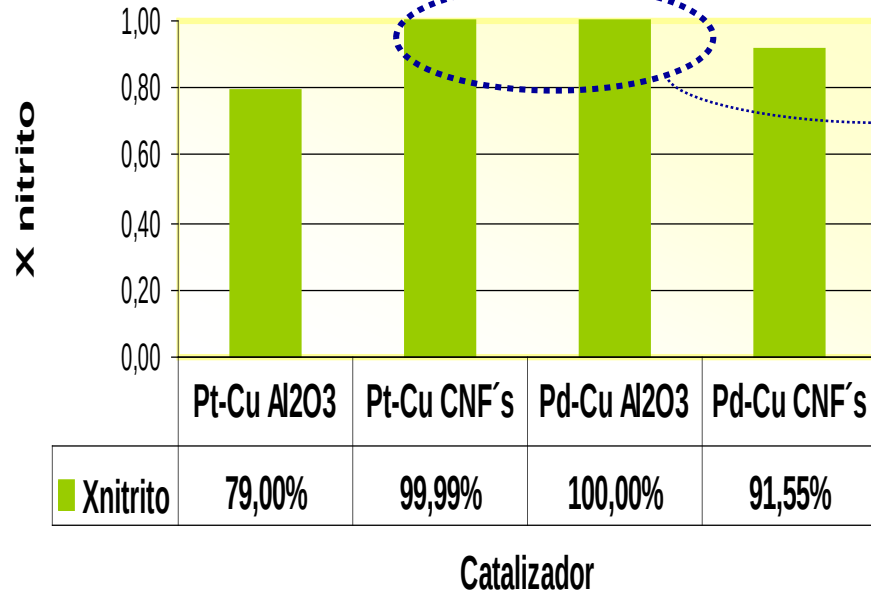


4. Catalytic reduction of nitrates

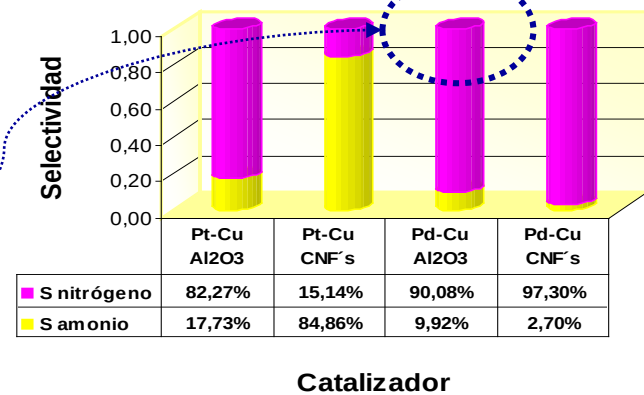


4. Catalytic reduction of nitrates

X nitrito distintos catalizadores



Selectividad distintos catalizadores



- Catalyst **Pt-Cu/CNF's**: high activity but high selectivity to ammonium.
- Catalyst **Pd-Cu/Al₂O₃**: high activity and high selectivity to nitrogen.